

Cross slide base

- To accommodate vertical milling slide and rear toolpost 9574
- Supplied with tee nuts and bolts
Item No. 9576



Vertical milling slide

Item No. 9024VS	
SPECIFICATION	
Table size	100 x 125mm
Slide travel	80mm
Weight	4.45kg



Milling slide vice

- Vertical and horizontal vees machined in fixed jaw

Item No. 9071	
SPECIFICATION	
Jaw width	60mm
Jaw opening	50mm
Distance between mounting slots	75mm
Distance between mounting holes	45mm
Height	110mm
Dimensions	110 x 85mm
Weight	1.85kg



Rear toolpost

- Machined tenon to locate to cross slide base
- Tool capacity 24mm
Item No. 9574



Live centre

Item No. 8004



Tee nut

- Thread 8mm
Item No. 9522



Small body 2MT live centre

- Body diameter 32mm. Length 37mm
- Double bearing housing
- Hardened centre
- Runout 0.05mm

Item No. 9428



Tilting/swivel vice

- Superb finish
- Tilt calibration 0° - 90°
- Swivel calibration 90° 0° 90°

Item No. 5410	
SPECIFICATION	
Opening	50mm
Jaw height	25mm
Jaw width	50mm
Height	92mm
Weight	3.4kg



Quick change toolpost

- Supplied with 2 standard holders
- Full specification on pages 130-131
Item No. 9009.250
Additional standard holder **Item No. 9355**



Knurling tool clamp type

- 30mm capacity
- Supplied with diamond pattern knurls
Item No. 9010



Parting off tool

- High quality precision tool
- Blade length is adjustable
- Tool holder length 66mm
- Supplied with one high performance tip
12mm shank **Item No. 9603**
Replacement tip **Item No. 9601A**



Lathe tools

12mm

Many more lathe tools on pages 121-123



ER25 Lathe collet chuck

- 100mm diameter
 - 1.5mm-16mm collet capacity
 - ER25 collet chuck
Item No. 9094
 - Set 17 metric collets
Item No. 9094A
 - Unmachined chuck backplate 125mm
Item No. 5444
- See page 137 for collet selection



Drill chucks

KEYED
B16 1-13mm **Item No. 8140**
B16 3-16mm **Item No. 8141**

KEYLESS
B16 1-13mm **Item No. 8129**
B16 3-16mm **Item No. 8148**



Arbor

2MT B16 **Item No. 8139A**



Optional milling attachment

- Infinitely variable speed range from 50-2250rpm
- Dovetail column ensures positive location
- Precision spindle supported on taper roller bearings
- Adjustable gibs to slideways
- Head tilt +/- 90°
- Positive adjustable stop to vertical position
- Rack and pinion drill feed plus fine feed for accurate machining
- Locks to head, column and spindle
- Digital metric/imperial depth gauge
- Digital rev. counter
- Forward/reverse
- Captive drawbar which avoids the necessity to strike the drawbar to release the tooling
- Machined 'flats' on spindle prevent spindle rotation with supplied spanner during tooling change
- Weight 70kg



For full milling head specification, see page 53

Standard equipment includes:

- Drawbars 10mm and 3/8"
- 13mm drill chuck
- Tool box and maintenance tools

Metric
Item No. 2902