

### WM250 / 250V / 280V / 290D1-4

# Lathe Stand Instructions



#### Warco (Warren Machine Tools (Guildford) Ltd)

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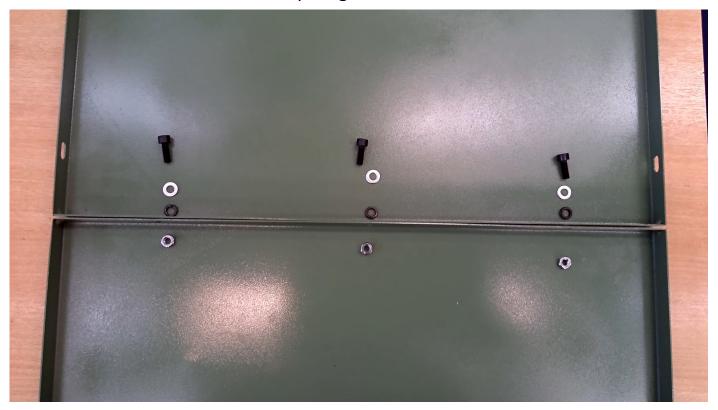
# What's in the Box?

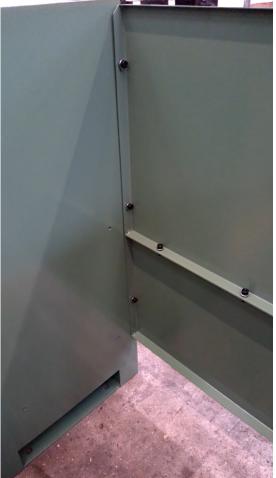
The lathe stand is delivered in 2 boxes, the boxes will contain all the parts Required.

	Left and Right Cabinets
	2 back panels
	2 shelves with rubber mats
	Fixings for the stand Small Cap Head Bolt X17 Small Washer X17 Small Sprung Washer X17 Small Nut X3
11100	Fixings to attach the lathe and tray to the stand Large Cap Head Bolt X3 Large Nut X3 Large Washer X3 Large Sprung Washer X3
	Tools Required: 10mm Spanner 5mm Alen Key

## Instructions

Step 1: Attach both back panels together using 3 small cap head bolts, 3 washers, 3 sprung washers and 3 nuts.





Step 2: Attach the assembled back panels to the left hand cabinet using 3 small cap head bolts, 3 washers and 3 sprung washers. Ensure the smaller of the 2 back panels is at the bottom.

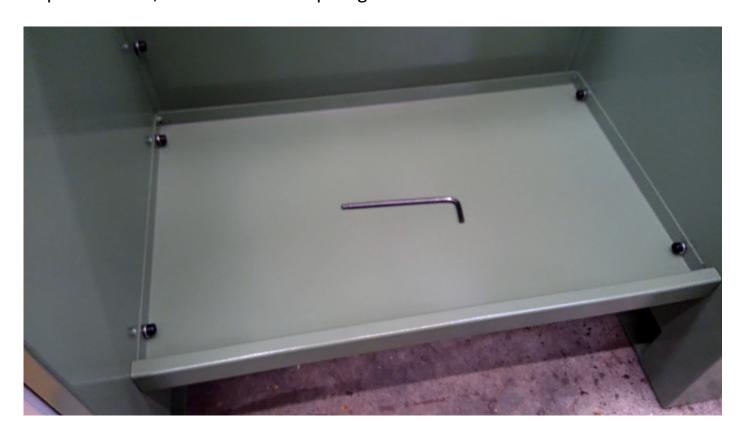
TIP: leave the bolts loose so it is easer to line up the second cabinet and fit the shelves.

Step 3: Attach the other side of the assembled back panels to the right hand cabinet using 3 small cap head bolts, 3 washers and 3 sprung washers.

TIP: leave the bolts loose so it is easer to fit the shelves.



Step 4: Attach the bottom shelf between the left and right stand using 4 small cap head bolts, 4 washers and 4 sprung washers.



Step 5: Attach the top shelf between the left and right stand using the remaining 4 small cap head bolts, washers and sprung washers.



Step 6: Tighten the bolts from steps 2 and 3 and fit the rubber mats into the top and bottom shelves.



The stand is now complete you can now attach the tray and lathe to the stand using the large cap head bolts, Nuts, using the washers and sprung washers.



